




SERVICE PARTS LIST

BULLETIN NO.
54-05-0500

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
VACUUM CLEANER MOTOR HEAD			Feb. '95
CATALOG NO. 8945	STARTING SERIAL NO. SERIES 1	WIRING INSTRUCTION	

EXAMPLE:
 Component Parts (Small #)
 Are Included When Ordering
 The Assembly (Large #).

FOR CAT. NO. 8945-2 (230V) VACUUM CLEANER
 MOTOR HEAD USE: 23-30-0111 MOTOR

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Cat. No. 8945 Motor Head (Includes Fig. Nos. 2 thru 18)	(1)
2	22-64-0700	Cord Set	(1)
3	44-76-0020	Cord Protector	(1)
★ 4	43-44-0500	Bottom Motor Gasket	(1)
5	23-66-0870	Switch	(1)
6	42-92-0350	Motor Cover Assembly (Includes Fig. Nos. 7 thru 10)	(1)
7	43-62-0510	Handle	(1)
★ 8	43-44-0370	Gasket	(1)
9	42-86-0070	Connector	(1)
10	45-03-0120	Perforated Aluminum Screen	(1)
11	42-04-0450	Motor Adapter	(1)
12	43-44-0470	Motor Top Gasket	(1)
13	23-30-0111	Large Bypass Motor Assembly	(1)
14	22-18-435	Carbon Brush and Holder (Set)	(1)
★ 15	43-44-0475	Top Motor Gasket	(1)
16	42-92-0270	Container Cover with Screen	(1)
17	06-85-2000	12 x 1/2 Phillips Type B Pan Hd. Screw	(6)
18	06-05-0010	Ground Screw Assembly	(1)
19	49-90-0270	Wire Frame	(1)
20	49-90-0260	Cloth Filter and Gasket	(1)
21	49-90-0320	Dacron Filter Bag (Not Shown)	(1)
22	49-90-1610	Wet Pick-Up Conversion Pan Assembly (Includes Fig. Nos. 23 thru 26)	(1)
23	42-46-0110	Float Cage Assembly	(1)
24	44-54-0050	Wet Pan Adapter	(1)
25	43-44-0340	Shut Off Gasket	(1)
26	43-44-0330	Gasket	(1)
27	49-90-1590	16" Drum Adapter Assembly (Includes Fig. Nos. 28 thru 33)	(1)
28	42-04-0430	Drum Adapter	(1)
29	43-44-0370	Inlet Gasket	(1)
30	42-86-0080	Inlet Connector Assembly	(1)
31	43-62-0500	Handle	(2)
32	43-44-0350	Gasket	(1)
33	43-33-0490	Elbow (Not Shown)	(1)
★ 34	49-90-1100	Four Wheel Drum Dolly (Includes Fig. Nos. 35 thru 44)	(1)
★ 35	43-62-0510	Handle Grip	(2)
★ 36	45-94-0300	5" Swivel Caster	(2)
★ 37	45-94-0305	5" Rigid Caster	(2)
★ 41	06-81-1810	1/4-20 Screw	(16)
★ 42	45-88-1870	Flat Washer	(16)
★ 43	06-97-4050	1/4 Split Lockwasher	(16)
★ 44	06-55-1525	1/4-20 Hex Nut	(16)

